



TECHNICAL CORRIGENDUM

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Domestic Tender Ref. No: I-HUBQTF/PUR/22-23/017 Domestic Tender ID: 2023_IHUBQ_698678_1 Date: 21/02/2023

With Tender Reference Number: I-HUBQTF/PUR/22-23/017 dated 10/02/2022, for the procurement of **Optical Tables**, it is notified that the tender quantity/specifications are amended as below:

Tendered / Pre-Bid Specification

SNTechnical Description1Model: P/N: 04SI806759
Custom M-ST Table Top: 1200 x 2400 x 305 mm
Special Features: 316 Steel Top Facesheet
Optical Table, M62Model: S-2000A-423.5
Set of Four S-2000, 23.5.Active LevellingModel: ACGP-02

3 Air Compressor, Low Noise, 3.5 Liter Capacity 220 VAC

Amendment in Specification: Detailed Technical Specifications

| S.N. | Specifications | Marks |
|------|--|-------|
| | | - |
| • | Optical table with non-magnetic stainless steel top. | - |
| | Pneumatically isolated, broadband active damping independent of load. | - |
| | Compressor | - |

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| | | - |
|----|--|---|
| | Laboratory Grade Active Vibration Isolation Optical Table: - | - |
| | Optical Table Top Specifications: | - |
| 1 | Optical Table Top Width : 1200 mm | 5 |
| 2 | Optical Table Top Length : 3000 mm | 5 |
| 3 | Optical Table Top Thickness : ≥ 300 mm | 3 |
| | Height of Top Skin from Ground : 932 +/- 10 mm (with pneumatic vibration isolators) | 3 |
| 4 | Top Skin Thickness : >4.5 mm | 3 |
| 5 | Top Skin Material : Non Magnetic Stainless Steel 316 Series | 5 |
| 6 | Top Skin Flatness : +/- 0.15 mm Over Entire Working Surface | 2 |
| | Top Skin Finish : Surface should have non-glare surface finish | 3 |
| 7 | Mounting Hole Type : M6 | 4 |
| 8 | Mounting Hole Pattern : 25 mm Grid (pitch between holes to be 25 mm) | 2 |
| 9 | Mounting Hole Depth : >15 mm | 3 |
| | Mounting Hole Sealing : >20mm Long Polymer Cup/Steel Cup | 2 |
| 10 | Mounting Hole Borders : <15 mm | 2 |
| 11 | Core Design : Steel Honeycomb Core Structure, ≥ 0.25 mm Thick Steel Sheet | 2 |
| 12 | Core Shear Modulus : > 270,000 psi | 2 |
| | Honey comb Core Cell Size : <350 mm ² | 2 |
| 13 | Sidewalls : Damped, Formed Steel Channel, Vinyl Covered | 2 |
| 14 | Bottom plate : > 4.5 mm Thick 316 Series Non-Magnetic Stainless Steel | 2 |
| | | - |
| • | Active Vibration Isolators (active electro-mechanical dampers built into the breadboard) Specifications: | - |
| 15 | no of internal Smart Dampers : 2 | 5 |
| 16 | Nature Of Damping : Broadband Damping | 3 |
| 17 | Optical Table Supports : Pneumatic Isolators | 5 |
| 18 | Number of Isolators : 4 | 5 |
| 19 | Pneumatic Isolator Height Adjustment : > +/- 10 mm (height of legs should be such that the table top height should be as given in serial no 5 above) | 2 |
| 20 | Pneumatic Isolator Horizontal Natural Frequency : \leq 5 Hz | 2 |
| 21 | Horizontal Isolation, 5 Hz : ≥ 85% | 3 |
| 22 | Horizontal Isolation, 10 Hz : ≥ 90% | 2 |

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| 23 | Pneumatic Isolator Vertical Natural Frequency : ≤ 5 Hz | 2 |
|----|---|---|
| 24 | Vertical Isolation, 5 Hz : \geq 85% | 2 |
| 25 | Vertical Isolation, 10 Hz : \ge 90% | 2 |
| 26 | Load Capacity per Isolator : > 450 kg | 4 |
| 27 | Releveling Accuracy : < +/- 0.3 mm | 3 |
| 28 | Settling Time : < 2 Sec | 3 |
| 29 | internal aluminum and carbon steel spring dry Tuned Mass Dampers located in corners opposite Smart Dampers | 5 |
| 30 | Active damping controller and Portable, quiet air compressor should be provided with optical table. | - |
| 31 | Service and warranty: At least 3 years from the date of installation | - |

Minimum Qualifying Score: 90 and above.

Sd/-

Chief Executive Officer I-HUB QTF, IISER Pune

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